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Volkswagen 1200 (Type 11, 14, 15) Workshop Manual 1961, 1962, 1963, 1964 1965 Volkswagen Corrado (A2) Repair Manual: 1990-1994 Volkswagen Workshop Manual Types 11, 14, and 15: 1952-1957 Volkswagen Passat (B5) Service Manual VW GTI, Golf, Jetta, MK III & IV VW Transporter 1600 Service and Repair Manual Volkswagen Jetta, Golf, GTI: 1993-1999 Cabrio Volkswagen Transporters T4 Workshop Manual Como Mantener Tu Volkswagen Vivo VW Polo Petrol & Diesel Service & Repair Manual Volkswagen Jetta, Golf, GTI Service Manual How to Keep Your Volkswagen Alive Volkswagen: Fastback, Squareback Volkswagen Super Beetle, Beetle & Karmann Ghia Official Service Manual Volkswagen Jetta Service Manual Volkswagen GTI, Golf, Jetta Service Manual 1985, 1986, 1987, 1988, 1989, 1990, 1991 1992 Volkswagen Workshop Manual Volkswagen Jetta, Golf, GTI (A4) Service Manual: 1999, 2000, 2001, 2002, 2003, 2004, 2005: 1.8l Turbo, 1.9l Tdi Diesel, Pd Diesel, 2.0l Gasoline, 2.8l Volkswagen Transporter Workshop Manual, 1963-1967 VW Transporter T4 (Diesel - 2000-2004) Workshop Manual Volkswagen Passat Service Manual How To Rebuild and Modify Your Manual Transmission How to Modify Volkswagen Bus Suspension, Brakes & Chassis for High Performance Volkswagen Beetle, Karmann Ghia Official Service Manual, Type 1 VW Transporter Diesel (July 03 - '15) 03 to 65 Volkswagen Beetle, Super Beetle, Karmann Ghia Official Service Manual Design of a Three-speed Transmission for a Manual Wheelchair VW Volkswagen Transporter T4 [Powered By 1.8, 2.4 & 2.9 Diesel engines] VW New Beetle : The Performance Handbook Volkswagen Station Wagon/bus Volkswagen FastBack and Squareback (Type 3) Service Manual: 1968-1973 Volkswagen Workshop Manual Volkswagen Jetta, Golf, GTI, Cabrio Service Manual, 1993-1999 All about the Volkswagen Volkswagen Vanagon Repair Manual: 1980, 1981, 1982, 1983, 1984, 1985, 1986, 1987, 1988, 1989, 1990, 1991 Glocalized Solutions for Sustainability in Manufacturing Automotive Transmissions Volkswagen Fox Service Manual Volkswagen Beetle Automotive Fuel Efficiency

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Now available after being out-of-print for nearly 40 years, a vintage reprint of original air-cooled Volkswagen repair information for all Volkswagen Type I (Beetle and Karmann Ghia) models sold in the USA and Canada. This historical archive edition covers procedures for routine maintenance, troubleshooting, repair and rebuilding. Air-cooled Volkswagens (Type 11, 14, 15) covered: Volkswagen Type 11 Beetle Sedan Volkswagen Type 14 Karmann Ghia Coupe Volkswagen Type 15 Beetle Convertible Engines covered in this Volkswagen repair manual: Volkswagen Air-cooled Type 1 "upright" engine 1131cc, 25hp Volkswagen Air-cooled Type 1 "upright" engine 1192cc, 36hp (from January 1954) Volkswagen Air-cooled Type 1 "upright" engine 1192cc, 36hp (from August 1955) Transmissions covered in this Volkswagen repair manual: Volkswagen Standard with non-synchronized "crash box" transmission Volkswagen De Luxe with 2nd, 3rd and 4th gear synchronized transmission Technical highlights: Engine and cylinder head service, repair and reconditioning, including bench testing procedures and specifications for 25hp and 36hp motors Solex 28 PCI carburetor and Solex fuel pump troubleshooting, rebuilding, and adjustment Transmission removal, rebuilding, and adjustment, including special needle bearings on synchromesh transmissions Frame, floor and body panel repair. All measurements and detailed cutting, alignment and welding instructions. Painting preparation and procedures Body repair and replacement procedures, including the sliding fabric sunroof and convertible top Complete wiring diagrams All factory changes and updates are noted in the text by manufacturing date, chassis number, engine number and part number Full explanations of the operation of all systems, with exploded views, cutaways and diagrams Required workshop equipment, tools, and equipment for local manufacture listings Troubleshooting tables for clutch, carburetor, fuel pump, steering, brakes, generator, starter, and wipers Maintenance and lubrication charts and procedures The Volkswagen 1200 Workshop Manual: 1961-1965 covers the 1961 through 1965 model year Beetle and Karman Ghia models. Now available in a high-quality hardcover edition, this is a vintage reproduction of original Volkswagen service and repair information for air cooled Volkswagen 1200 models sold in the USA and Canada. This technical archive edition is a historical record of the illustrations and procedures for routine maintenance, troubleshooting, repair and rebuilding. Air-cooled Volkswagens (Type 11, 14, 15) covered: * Volkswagen Type 11 Beetle Sedan * Volkswagen Type 14 Karmann Ghia Coupe * Volkswagen Type 15 Beetle Convertible * Volkswagen Type 141 Karmann Ghia Convertible Engines covered: * Volkswagen air-cooled type 1 "upright" engine 1192cc, 36hp Transmissions covered * Volkswagen fully synchronized 4-speed manual transmission The Volkswagen Jetta, Golf, GTI Service Manual: 1999-2005 contains in-depth maintenance, service and repair information for Volkswagen Jetta, Golf and GTI models from 1999 to 2005 built on the A4 platform. Whether you're a professional or a do-it-yourself Volkswagen owner, this manual will help you understand, care for, and repair your Volkswagen. Engines covered: * 1.8L turbo gasoline (engine codes: AWD, AWW, AWP) * 1.9L TDI diesel (engine code: ALH) * 1.9L Turbo diesel Pumpe D se (PD) (engine code: BEW) * 2.0L gasoline (engine codes: AEG, AVH, AZG, BBW, BEV) * 2.8L gasoline (engine code: AFP, BDF) Transmissions covered (remove, install, external service): * 02J 5-speed manual * 02M 6-speed manual * 01M 4-speed automatic * 09A 5-speed automatic This Volkswagen Vanagon repair manual contains the repair information provided by Volkswagen to their factory-trained technicians for T3 platform Vanagon models. It's heavily illustrated with high quality photographs and drawings, and covers routine maintenance and service work, including information on maintenance and repair of water-cooled engines and of Westfalia camper models. Engines covered * 1.6L diesel (engine code: CS) * 1.9L water-cooled Digijet (engine code: DH) * 2.0L air-cooled (engine code: CV) * 2.1L water-cooled Digifant (engine code: MV) Transmissions covered * 090 3-speed automatic (rear wheel drive) * 091 4-speed manual (rear wheel drive) * 094 5-speed manual (rear wheel drive) * 094-4WD 5-speed manual Syncro (four wheel drive) The Volkswagen Passat Repair Manual: 1998-2005 is a comprehensive source of service information and specifications for Volkswagen Passat models built on the B5 platform from 1998 through 2005. Service to Volkswagen owners is of top priority to Volkswagen and has always included the continuing development and introduction of new and expanded services. The aim throughout this manual has been simplicity, clarity and completeness, with practical explanations, step-by-step procedures, and accurate specifications. Whether you're a professional or a do-it yourself Volkswagen owner, this manual will help you understand, care for, and repair your Volkswagen. Engines covered: * 1.8L turbo gasoline (engine code(s): AEB, ATW, AUG, AWM) * 2.8L gasoline (engine code(s): AHA, ATQ) * 4.0L gasoline (engine code: BDP) Transmissions covered: * 5-speed manual (transmission codes: 012, 01W) * 5-speed automatic (transmission code: 01V) * 6-speed manual (transmission

code: 01E) Bentley Publishers is the exclusive factory-authorized publisher of Volkswagen Service Manuals in the United States and Canada. In every manual we provide full factory repair procedures, specifications, tolerances, electrical wiring diagrams, and lubrication and maintenance information. Bentley manuals are the only complete, authoritative source of Volkswagen maintenance and repair information. Even if you never intend to service your car yourself, you'll find that owning a Bentley Manual will help you to discuss repairs more intelligently with your service technician. Just as the Beetle started a long tradition of Volkswagen automotive excellence, these are the manuals that created the Bentley reputation for clarity, thoroughness, and indispensability. Our air-cooled Volkswagen manuals provide both do-it-yourself owners and professional mechanics with clear explanations and illustrations, detailed service steps, and time-saving troubleshooting tips. In the same tradition as our classic 1961-1965 Type 1 manual, this manual offers owners of 1960s vintage Transporters the long out-of-print factory repair information. Indispensable to anyone interested in the history or restoration of the Transporter, this book includes complete coverage of 1200 and 1500 engines, dual-circuit brakes, and body dimension specifications for all models, including those with a sliding sunroof. All factory updates are listed by chassis number and date introduced. This is the one book no serious Type 2 enthusiast should be without. High-performance tweaks for the most popular cars and motorcycles. Tips and techniques from the experts will help you maximize the horsepower, handling, and appearance of your car. This manual covers all 1968 through 1973 Fastback & Squareback models with the latest data from Volkswagen of America, Inc. You will find step-by-step procedures for testing & troubleshooting the fuel injection system without special equipment. Clear photos show the order of assembly for rebuilding the manual & automatic transmissions, along with all wear tolerance specifications. Like other Bentley manuals, it features full wiring diagrams, complete specifications, & troubleshooting tables for every year & model. This manual is an historical record of the illustrations and procedures for routine maintenance, troubleshooting, repair and rebuilding. Features: Engine and cylinder head service, repair and reconditioning, including bench testing procedures and specifications for 25hp and 36hp motors Solex 28 PCI carburetor and Solex fuel pump troubleshooting, rebuilding, and adjustment Transmission removal, rebuilding, and adjustment, including special needle bearings on synchromesh transmissions Frame, floor and body panel repair. All measurements and detailed cutting, alignment and welding instructions. Painting preparation and procedures Body repair and replacement procedures, including the sliding fabric sunroof and convertible top. Complete wiring diagrams All factory changes and updates are noted in the text by manufacturing date, chassis number, engine number and part number Full explanations of the operation of all systems, with exploded views, cutaways and diagrams Required workshop equipment, tools, and equipment for local manufacture listings Troubleshooting tables for clutch, carburetor, fuel pump, steering, brakes, generator, starter, and wipers Maintenance and lubrication charts and procedures "The Volkswagen Beetle and Karmann Ghia Service Manual Type 1: 1966-1969 features wiring diagrams (including 6-volt systems), convertible top repair, carburetor rebuilding (30 PICT-1 and 30 PICT-2) and comprehensive year and model specifications and troubleshooting tables"--Amazon.com "Provides service and repair information for the fifth generation, also known as the A5 platform Volkswagen Jetta"--Provided by publisher. This resource explains how to rebuild and modify transmissions from both rear- and front-wheel-drive cars. It explains the principles behind the workings of all manual transmissions, and helps readers understand what they need to do and know to rebuild their own transmissions. Includes how to determine what parts to replace; how and why to replace certain seals, spacers, springs, forks, and other parts; and where to find (and how to measure) the specifications for each particular transmission. This Type 3 Manual covers the Fastback (Type 3 Sedan) and the Squareback of Model Years 1968, 1969, 1970, 1971, 1972, and 1973. (Cars of each Model Year are usually introduced in August of the preceding year.) Throughout this Manual, the Fastback is usually referred to as the Type 3 Sedan. Easy to follow step by step instructions & advice which enables the owner to carry out many jobs himself for the Mercedes-Benz Sprinter Van & Camper Diesel. Models covered: 208 CDI, 308 CDI, 211 CDI, 311 CDI, 411 CDI, 213 CDI, 313 CDI, 413 CDI, 216 CDI, 316 CDI, 416 CDI with the 2.2 & 2.7 litre CDI Diesel (types 611 DELA & 612 DELA) From 2000 to 2006 with the common rail injection system. A total of 232 fully illustrated pages. The complete practical guide to modifying VW Bus (Transporter) T1 to T5 suspension, brakes and chassis for maximum performance. "This Volkswagen Type 1 service manual covers Beetles, Super Beetles, VW Convertibles and Karmann Ghias for the model years 1970 through 1979"--Page 4 of cover. Just as the Beetle started a long tradition of Volkswagen automotive excellence, these are the manuals that created the Bentley reputation for clarity, thoroughness, and indispensability. Our air-cooled Volkswagen manuals provide both do-it-yourself owners and professional mechanics with clear explanations and illustrations, detailed service steps, and time-saving troubleshooting tips. Volkswagen's GTI, Golf, and Jetta are long-time favorites among sport-compact performance enthusiasts. With engines ranging from the 2.0 liter naturally-aspirated four-cylinder to the 1.8 liter turbo 4 to the VR6, the Mk III and Mk IV generations (1993-2004) offer tuners a wealth of opportunities. This book turns these opportunities into realities, from deciding which vehicle to buy, to keeping it running in tip-top condition, to enhancing the performance and appearance of your VW. Focusing on the engine, wheels and tires, suspension, body kits, interiors, and more, each project includes straightforward instruction along with details about the necessary parts, cost, time, and skill. If you want to get the biggest bang for your VW buck, this book is your road map. Service to Volkswagen owners is of top priority to the Volkswagen organization and has always included the continuing development and introduction of new and expanded services. In line with this purpose, Volkswagen of America, Inc., has introduced this Volkswagen Official Service Manual. The aim throughout has been simplicity, clarity and completeness, with practical explanations, step-by-step procedures, and accurate specifications. The Volkswagen Jetta, Golf, GTI: 1993-1999 Cabrio: 1995-2002 Service Manual is a comprehensive and up-to-date source of maintenance and repair information for Volkswagen "A3" platform models sold in the USA and Canada. Engines covered in this Volkswagen repair manual: * 1.8L turbo gasoline (code ACC) *

1.9L diesel (codes AAZ, 1Z, AHU) * 2.0L gasoline (code ABA) * 2.8L gasoline (code AAA) Transmissions covered in this Volkswagen repair manual (removal, installation and external service): * 020 and 021 5-speed transmission * 096 and 01M 4-speed automatic

Bentley Publishers is the exclusive factory-authorized publisher of Volkswagen Service Manuals in the United States and Canada. In every manual we provide full factory repair procedures, specifications, tolerances, electrical wiring diagrams, and lubrication and maintenance information. Bentley manuals are the only complete, authoritative source of Volkswagen maintenance and repair information. Even if you never intend to service your car yourself, you'll find that owning a Bentley Manual will help you to discuss repairs more intelligently with your service technician. Service to Volkswagen is of top priority to Volkswagen organization and has always include the continuing development and introduction of new and expanded services. In line with this purpose, Volkswagen of America, Inc., has completeness, with practical explanations, step-by-step procedures, and accurate specifications. Though the do-it-yourself Volkswagen owner will find this manual indispensable as a source of the same detailed maintenance and repair information available at an authorized Volkswagen dealer, the Volkswagen owner who has no intention of working on his or her car will find that reading an owning this manual will make it possible to discuss repairs more intelligently with a professional technician. Bentley Publishers is the exclusive factory-authorized publisher of Volkswagen Service Manuals in the United States and Canada. In every manual we provide full factory repair procedures, specifications, tolerances, electrical wiring diagrams, and lubrication and maintenance information. Bentley manuals are the only complete, authoritative source of Volkswagen maintenance and repair information. Even if you never intend to service your car yourself, you'll find that owning a Bentley Manual will help you to discuss repairs more intelligently with your service technician. This is one in a series of manuals for car or motorcycle owners. Each book provides information on routine maintenance and servicing, with tasks described and photographed in a step-by-step sequence so that even a novice can do the work. The nineteenth edition of this classic automotive manual helps dedicated VW owners fight the war against rust, body rot, and engine failure to keep their prized cars alive, with advice on caring for Bugs, Karmann Ghias, vans, and campers. Original. 30,000 first printing. Hatchback, including special/limited editions. Does NOT cover features specific to Dune models, or facelifted Polo range introduced June 2005. Petrol: 1.2 litre (1198cc) 3-cyl & 1.4 litre (1390cc, non-FSI) 4-cyl. Does NOT cover 1.4 litre FSI engines. Diesel: 1.4 litre (1422cc) 3-cyl & 1.9 litre (1896cc) 4-cyl, inc. PD TDI / turbo. This Volkswagen repair manual contains comprehensive service and repair information for VW Corrado, Corrado G60, Corrado VR6, and Corrado SLC models sold in the USA and Canada. For the Volkswagen owner with basic mechanical skills and for the independent automotive technician, this manual includes the same specifications and procedures that were available in an authorized Volkswagen dealer service department. Technical highlights: * Engine-removal and installation, disassembly and assembly, and reconditioning information for the G60 supercharged 1.8 liter 4-cylinder engine and the 2.8 liter VR6 engine. * Digifant and Motronic Fuel Injection and Ignition systems, Exhaust and Emission Controls-from simple preventive maintenance and service to in-depth troubleshooting. * Transmission and Drivetrain - 4-speed electronically-controlled automatic transmission including electrical troubleshooting, 5-speed manual transmission including cable shift mechanism, and final drives. * Suspension and Steering-strut and shock absorber replacement, tightening torques, and complete factory wheel alignment specification. * Brakes-brake service and troubleshooting including anti-lock brakes (ABS) and anti-lock brakes with electronic differential lock (ABS/EDL). * Heating and Air Conditioning, Interior Equipment-adjustments and troubleshooting, including airbag information. * Step by step procedures, large detailed views of complex assemblies broken down to their simplest parts, complete specifications and tightening torques. This manual also includes detailed Volkswagen electrical system information, including the extra information that professionals need, and basic instruction that takes the mystery out of electrical troubleshooting: * Volkswagen Special Tools-how and why to use them. * Handling Components and Connectors-proper care and handling of delicate connectors can prevent damage and needless expense. * Basic Electricity-an introduction, or a refresher, on the basics of how and why electricity circuits work (or don't) * Troubleshooting-the basic methods used to isolate and identify faults, or just to figure out whether there is a problem. * Wiring Diagrams-complete wiring diagrams, the accurate wiring information for each model and model year including optional equipment and running production changes. Even if you plan to leave the care of your Volkswagen to professionals, referring to this manual will help make you a better informed and more knowledgeable service customer. Keeping it handy in the car ensures that no matter who services your Volkswagen, they have access to thorough and accurate information. Owner oriented features include: * Vehicle Care-factory recommendations for the best ways to maintain the value of your Volkswagen. * Do-it-yourself Service-simple steps to help you keep your Volkswagen at its best. * Gas Station Information-things you may need to know, around town or on the road. * Maintenance Schedules-complete listing for each time/mileage interval. This book gives a full account of the development process for automotive transmissions. Main topics: - Overview of the traffic - vehicle - transmission system - Mediating the power flow in vehicles - Selecting the ratios - Vehicle transmission systems - basic design principles - Typical designs of vehicle transmissions - Layout and design of important components, e.g. gearshifting mechanisms, moving-off elements, pumps, retarders - Transmission control units - Product development process, Manufacturing technology of vehicle transmissions, Reliability and testing The book covers manual, automated manual and automatic transmissions as well as continuously variable transmissions and hybrid drives for passenger cars and commercial vehicles. Furthermore, final drives, power take-offs and transfer gearboxes for 4-WD-vehicles are considered. Since the release of the first edition in 1999 there have been a lot of changes in the field of vehicles and transmissions. About 40% of the second edition's content is new or revised with new data. Covers all T4 diesel vehicles from 2000 to the end of 2004, including Vans 800, 1,000, and 1,200, Caravelle CL and GL, Bus (long and short wheelbase). Engines covered: Diesel 1.9L, 2.4L & 2.5L TDI, with a manual gearbox only. 164 large pages including

11 pages of wiring & over 200 illustrations. The 18th CIRP International Conference on Life Cycle Engineering (LCE) 2011 continues a long tradition of scientific meetings focusing on the exchange of industrial and academic knowledge and experiences in life cycle assessment, product development, sustainable manufacturing and end-of-life-management. The theme “Glocalized Solutions for Sustainability in Manufacturing” addresses the need for engineers to develop solutions which have the potential to address global challenges by providing products, services and processes taking into account local capabilities and constraints to achieve an economically, socially and environmentally sustainable society in a global perspective. Glocalized Solutions for Sustainability in Manufacturing do not only involve products or services that are changed for a local market by simple substitution or the omitting of functions. Products and services need to be addressed that ensure a high standard of living everywhere. Resources required for manufacturing and use of such products are limited and not evenly distributed in the world. Locally available resources, local capabilities as well as local constraints have to be drivers for product- and process innovations with respect to the entire life cycle. The 18th CIRP International Conference on Life Cycle Engineering (LCE) 2011 serves as a platform for the discussion of the resulting challenges and the collaborative development of new scientific ideas.

- 1.8L gasoline (engine codes AEB, ATW, AUG, AWM) - 2.8L gasoline (engine codes AHA, ATO) - 4.0L gasoline (W8) (engine code BDP) - 5-speed Manual (transmission codes: 012, 01W) - 6-speed All Wheel Drive Manual (transmission code 01E) - 01M 5-speed Automatic (transmission code 01V) - Maintenance procedures: from oil changes to ribbed belt replacement - Engine and cylinder head service, including timing belt and camshaft replacement - Component testing, removal and installation for engine lubrication, cooling, and exhaust systems - Turbocharger service, removal and installation, and intercooler components - Fuel supply system service, including fuel pump delivery volume test, electrical checks, EVAP system, as well as mechanical and electronic throttle control (E-gas) - Fuel injection and ignition system component identification, electrical testing, technical data, and throttle valve control module adaptation using the factory scan tool - Drivetrain maintenance, troubleshooting, adjustment and repair, including hydraulic clutch, gearshift linkage, drive axles, and driveshaft (4MOTION models) removal and installation COVERING SHORT & LONG WHEELBASE • VAN • CARAVELLE • BUS 2.0 & 2.5L PETROL AND 1.9 & 2.4L DIESEL ENGINES MANUAL TRANSMISSION & DRIVE SHAFTS • CLUTCH FUEL, IGNITION, LUBRICATION & COOLING SYSTEMS SUSPENSION • STEERING • BRAKING • ELECTRICS BODYWORK • PLUS WIRING DIAGRAMS This Owners' Edition - Workshop Manual covers the VW Transporter Type 4 (T4) which was introduced in December 1990 fitted with 2.0 and 2.5 litre petrol engines and 1.9 and 2.4 litre diesel engines. It has been specially written for the practical owner who wants to maintain a vehicle in first-class condition and carry out the bulk of his or her own servicing and repairs. Comprehensive step-by-step instructions are provided for service and overhaul operations to guide the reader through what might otherwise be unfamiliar and complicated tasks. Numerous drawings are included to amplify the text. With the aid of this manual, many aspects of service, overhaul and repair are within the scope of an owner with a reasonable degree of mechanical aptitude. Some operations however demand more skill. Other jobs require the use of special tools and in some cases testing facilities and techniques that are not generally available. Only you can judge whether a job is within your capabilities. We do however try to assist the reader to come to an informed decision. Whilst every effort has been made to ensure that the information provided is correct, it is obviously not possible to guarantee complete freedom from errors or omissions. Information to be found in the driver's handbook is not necessarily duplicated here and it is not possible within this volume to cover every aspect to be found in the manufacturer's own workshop manual which is of much greater size and complexity. However, it should be consulted if more detailed information is needed. Always remember that you are responsible for your own safety and that of others when working on a vehicle. Take particular care with safety-related systems like the brakes and steering, and seek professional advice if in any doubt. Never work under a vehicle unless it is properly supported (a single jack is not enough). Take care with power tools, also regard as potentially harmful fuel, lubricants, solvents and sealers which should always be and kept in labelled, sealed containers. With care and common sense, the practical owner can make an excellent job of maintenance and overhaul. The benefits include money saved and the satisfaction of work well done. You will be adding to your knowledge, too: knowing more about the vehicle you own will help you to make logical decisions about what needs to be done, even if it does in some instances have to go into a professional repair shop. The Volkswagen Transporter T4 is a vehicle that will respond to careful regular servicing and is built to a standard that will ensure a long life if this is remembered. Volkswagen Repair Manual: GTI, Golf, Jetta: 1985-1992 Service to Volkswagen owners is of top priority to the Volkswagen organization and has always included the continuing development and introduction of new and expanded services. This manual has been prepared with the Volkswagen owner in mind. The aim throughout has been simplicity, clarity and completeness, with practical explanations, step-by-step procedures, and accurate specifications. Engines covered: * 1.6L Diesel (engine code: ME, MF, 1V) * 1.8L Gasoline (engine code: GX, MZ, HT, RD, RV, PF, PL) * 2.0L Gasoline (engine code: 9A) Transmissions covered: * 010 3-speed automatic * 020 5-speed manual